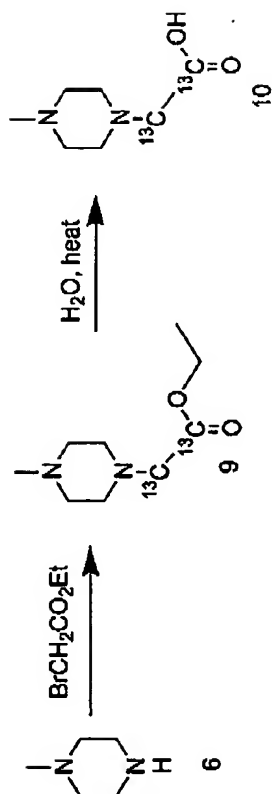


Figure 2A

Scheme A For The Synthesis Of N-Methyl Piperazine Acetic Acids

**Figure 2B**

Scheme B For The Synthesis Of N-Methyl Piperazine Acetic Acids

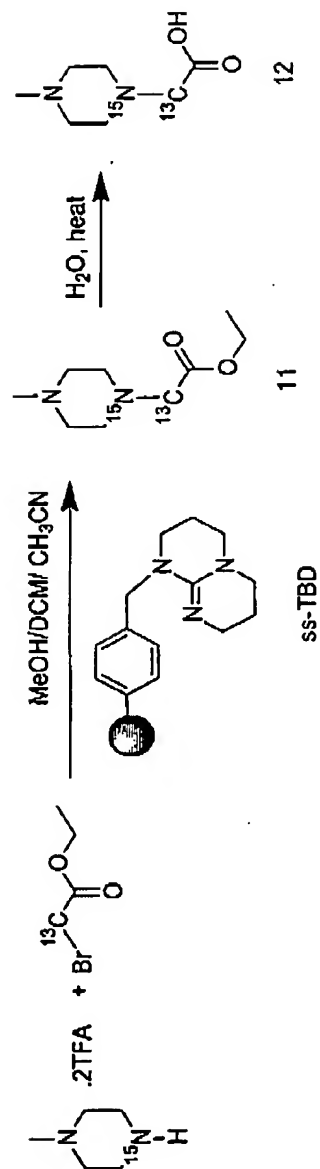


Figure 4A
Scheme A For The Synthesis Of Various Active Esters Of N-Methyl Piperazine
Via Imidazolid Formation

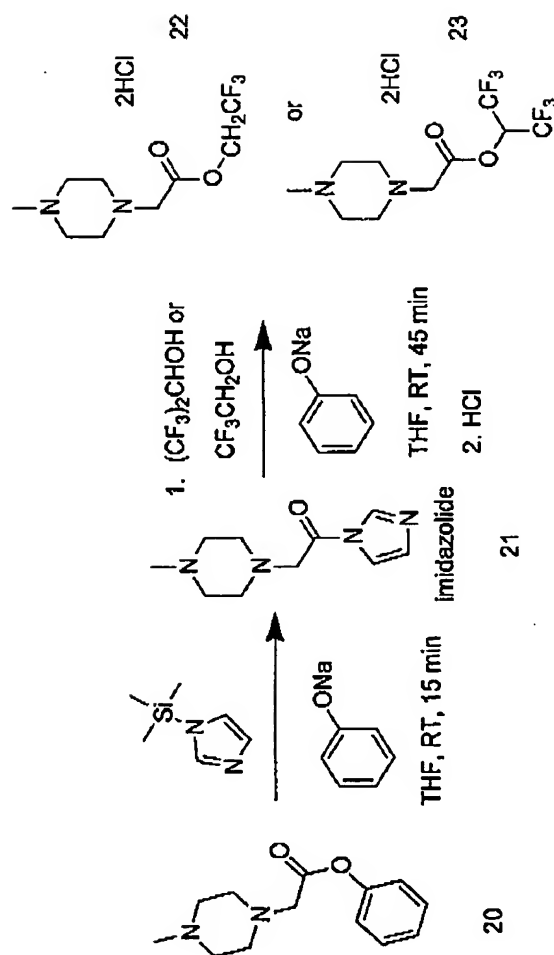


Figure 4B

Scheme B For The Synthesis Of Various Active Esters Of N-Methyl Piperazine
Via Oxallyl Chloride

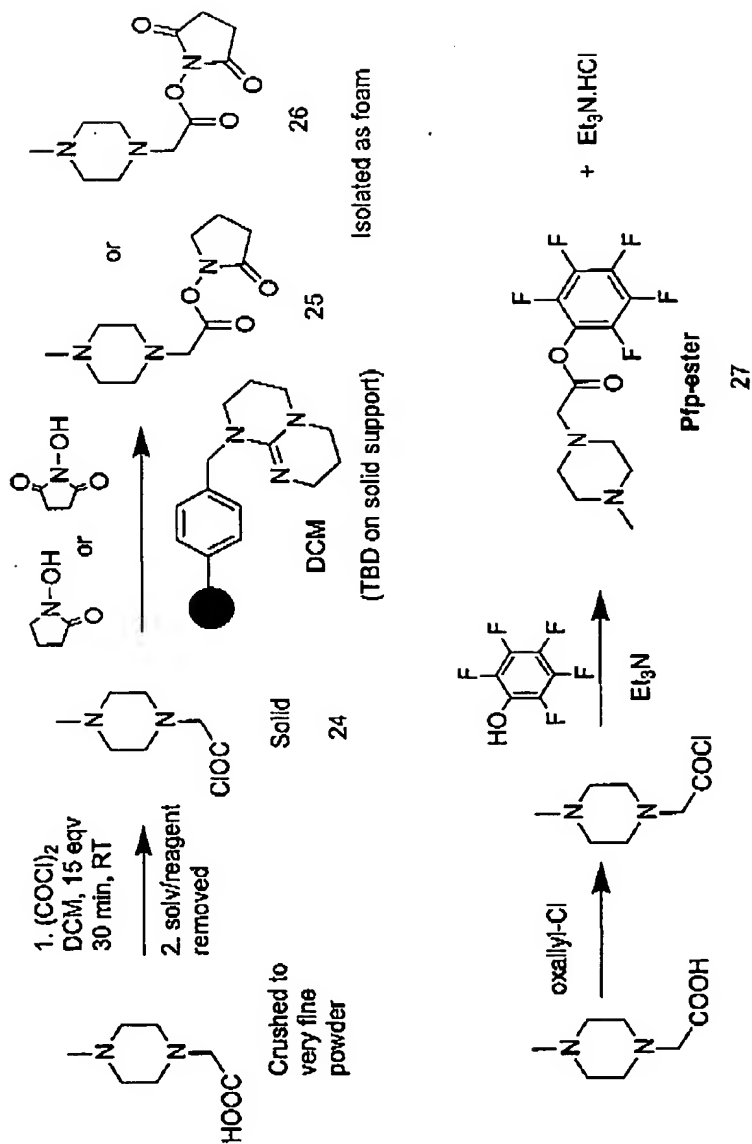


Figure 4C

Scheme C For The Synthesis Of Various Active Esters Of N-Methyl Piperazine
Via Trifluoroacetate Ester

